



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4653-045
Job Sheet 167170-D



Part No: D4653-045

Job Qty: 24 ea

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Creation: 10/25/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	24 Ea		11/29/17	0.00	0.00	Start Up Large Fab1	DYC 17/11/15
110	Packaging	24 pcs		11/29/17	0.00	0.00	Packaging1	DYC 17/11/15
120	Large Fab	24 pcs		11/29/17	0.00	8.60	Large Fab 2	DYC 17/11/15
130	QC	24 pcs		11/29/17	0.00	0.00	QC9	PD 17-11-15
140	QC	24 pcs		11/29/17	0.00	0.00	QC5	PD 17-11-15
150	HandFinish	24 pcs		11/29/17	0.00	0.98	HandFinish1	2017-11-27 JSL
160	QC	24 pcs		11/29/17	0.00	0.00	QC7	FF DAS
170	Small Fab	24 pcs		11/30/17	0.03	0.45	Small Fab	DAS 38
180	QC	24 pcs		11/30/17	0.00	0.00	QC5	21 9-89
190	Packaging	24 pcs		11/30/17	0.00	0.00	Packaging3	21 9-89
200	QC21-SA	24 Ea		11/30/17	0.00	0.00	QC21	9-89 NOV 30 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4653-7	24	4	0	0
	D4653-9	24	19	0	0
170-Small Fab	D4654-3	24	53	0	0

Part Specifications

Specifications could not be found.

D 4654-3 F 154894

Plex 10/25/17 1:51 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/15/17
Job No: 167170-D

D4653-045**Start up Operation****Change No:****Operation:****Revision:****PART NO:****Fitting Assembly****DISPOSITION**

Network ☐
Scrap ☐
As-is ☐
Improved ☐

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

QTY Effective :

MRB (QS1042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**FAULT CATEGORY**

☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabelled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

Substation ☐Process Improvement ☐Marks/Chatter ☐Past Expiry Date ☐Manufacturing Process ☐Misidentified ☐Past Due ☐OTHER : ☐